

## PROJECTION OPTICAL SYSTEM AND PROJECTION-TYPE IMAGE DISPLAY APPARATUS USING IT

### BACKGROUND OF THE INVENTION

Recently, various types of image display elements have been developed and, accordingly, there exist projection optical systems and projection-type image display apparatuses with a variety of applications and with a wide range of distances between the image display element and a screen that displays an image. For example, some projection optical systems and projection-type image display apparatuses using same are designed with a relatively small distance between the image display element and screen, including those where the projection-type image display apparatuses are preferably portable. The desire for portability of such projection-type image display apparatuses makes it desirable that they be small, which in turn requires a corresponding small size of the projection optical system.

In general, projection optical systems used in prior art projection-type image display apparatuses include combinations of lenses. However, the use of such combinations of lenses prevents the projection-type image display apparatuses from being as small as desired because of the optical path lengths required for enlargement and projection even when optical elements for folding the optical paths are provided in the projection optical systems.

### BRIEF SUMMARY OF THE INVENTION

The present invention relates to small projection optical systems that provide the necessary optical path length for enlargement and projection so that they are suitable for projection-type image display apparatuses having a relatively small distance between the image display element and a screen that displays an image, and also relates to such projection-type image display apparatuses.

### BRIEF DESCRIPTION OF THE DRAWINGS

The present invention will become more fully understood from the detailed description

given below and the accompanying drawings, which are given by way of illustration only and thus are not limitative of the present invention, wherein:

Fig. 1 shows a cross-sectional view of a projection-type image display apparatus that includes a projection optical system of the present invention; and

Fig. 2 shows graphs of transverse aberrations of the projection optical system of an embodiment of the present invention.

## DETAILED DESCRIPTION

The present invention will first be described generally in terms of a preferred embodiment with reference to Fig. 1. Fig. 1 shows a cross-sectional view of a projection-type image display apparatus that includes a projection optical system of the present invention. As shown in Fig. 1, the projection optical system includes internally reflecting prisms 21 and 22 that include incident light refracting surfaces, plural reflecting surfaces having optical power, exit light refracting surfaces, and a diaphragm 23 that acts as an aperture stop provided in the space between the internally reflecting prisms 21 and 22. An image is displayed on an image display element 33, for example a liquid crystal display panel, according to signals from an image display circuit board 32 based on external input image signals. Illumination light from an illumination optical system (not shown) is modulated by the image display element 33 and is transmitted as projected image light. The projected image is processed by the first internally reflecting prism 21, the diaphragm 23, and the second internally reflecting prism 22, in sequence, in order to form an enlarged projected image on a screen 34. The optical axis 30 is also shown in Fig. 1.

After entering the first internally reflecting prism 21 at the incident light refracting surface 11 on the image display element side, the projected light undergoes total internal reflection at a surface 10 having optical power and then undergoes total internal reflection by a surface 9 having optical power before exiting from the exit light refracting surface 8. Then, the projected light passes through the diaphragm 23 that acts as an aperture stop, enters the second internally reflecting prism 22 at the incident light refracting surface 6, undergoes total internal reflection at a surface 5 having optical power, and undergoes total internal reflection at surfaces 4

and 3 having optical power. The light is then further totally internally reflected within the prism 22 by a surface 2 having optical power before the light exits from the exit light refracting surface 1. The refractive and reflective effects of the prism surfaces 11 to 8 and 6 to 1 of the first and second internally reflecting prisms 21 and 22 enable the projected light to form an image on the screen 34.

As explained previously, in the prior art, the projection optical system for forming images on a screen generally includes a combination of lenses. In contrast, in the present invention, internally reflecting prisms are used, which enables a smaller projection optical system with fewer optical components compared to a projection optical system that includes combinations of lenses. Projected light can be directed in any desired direction after several total reflections within the internally reflecting prisms to obtain the required optical path length compactly as compared to more linear arrangements of the optical paths. When combinations of lenses are used as taught in the prior art, compactness can also be achieved. However, that requires the use of multiple mirrors that increases the number of optical elements even more.

As shown in Fig. 1, the display surface of the image display element 33 and the screen 34 are parallel to each other. As also shown in Fig. 1, the z direction is orthogonal to the parallel surfaces that extend in the x and y directions, with the upward direction of the y axis as shown in Fig. 1 being positive. The optical path is folded in the z direction, which enables a reduced distance in the z direction between the image display element 33 and the screen 34 so as to form a small projection-type image display apparatus.

The reduction of the thickness of the projection optical system and the projection-type image display apparatus in the z direction is referred to as flattening the projection-type image display apparatus. The flattening enables the projection-type image display apparatus to be sufficiently small to be easily transported. Furthermore, a screen (for example) can be provided for the image display of a digital camera in lieu of using a liquid crystal display panel and the projection optical system of the present invention can be used to project images onto the screen. In this way, a remarkably smaller image display can be used as compared with the size of display when a liquid crystal display panel is used as in the prior art.

In significantly reducing the size of the projection optical system and the projection-type image display apparatus, it is particularly useful if the screen is close to the image display element. Preferably, the following condition is satisfied:

$$L1 / L2 < 20 \quad \dots \text{Condition (1)}$$

5 where

L1 is the on-axis distance between the exit light refracting surface 1 of the second internally reflecting prism 22 nearest the screen in the projection optical system and the screen 34 that is on the enlarging side of the projection optical system, and

10 L2 is the on-axis distance between the incident light refracting surface 11 of the first internally reflecting prism 21 nearest the image display element in the projection optical system and the image display element 33 that is on the reducing side of the projection optical system.

15 In other words, L1 is the conjugate distance as measured on-axis on the enlarging side between the exit light refracting surface of the projection optical system and the projected image, and L2 is the conjugate distance as measured on-axis on the reducing side between the image display element and the incident light refracting surface of the projection optical system.

20 The reflecting surfaces 2 to 5, 9 and 10 of the prisms of the projection optical system have optical power. Reflections by these surfaces do not produce chromatic aberrations, and therefore help reduce the overall chromatic aberration. It is desirable and advantageous in correcting chromatic aberrations that the incident light and exit light surfaces of the internally reflecting prisms have less refractive power and that the reflecting surfaces have greater refractive power.

The projection optical system of the present invention operates with finitely separated optical conjugates without using any additional converging optics.

25 It is relatively easy with the projection optical system of the present invention to direct light as desired by appropriately defining the orientations of the incident light surface, the exit light surface, and the internally reflecting surfaces of the prisms. The projection optical systems and projection-type image display apparatuses have a high degree of freedom of design.

Aspheric surfaces can be used as the incident light refracting surfaces 6 and 11, the exit

light refracting surfaces 1 and 8, and the internally reflecting surfaces 2 to 5, 9, and 10 in order to achieve excellent imaging performance. Aspheric surfaces in a broad sense include, as more limited shapes, free-form or rotationally symmetrical aspheric surfaces which can be appropriately used for excellent imaging performance. A free-form surface is defined by the following free-form surface equation. A free-form surface has a high degree of freedom, and thus provides a high degree of freedom in directing the light. In addition, free-form surfaces can be used to satisfactorily correct aberrations that occur on the tilted and displaced internally reflecting surfaces. A free-form surface is defined by the following Equation (A):

$$Z = C \cdot (X^2 + Y^2) / [1 + \{1 - K \cdot C^2 \cdot (X^2 + Y^2)\}^{1/2}] + \sum A_n \cdot Y^n + \sum C_{ij} \cdot x^i \cdot y^j \quad \dots \text{Equation (A)}$$

where

Z is the length (in mm) of a line drawn from a point on the free-form surface at a distance x in the x direction and Y in the y direction from the optical axis to the tangential plane of the free-form surface vertex,

C is the curvature (= 1 / the radius of curvature, R) of the free-form surface at the optical axis,

X is the distance in the x direction from the optical axis,

Y is the distance in the y direction from the optical axis,

K is the eccentricity,

$\sum A_n \cdot Y^n$  is over n where  $A_n$  is the nth aspheric coefficient, and

$\sum C_{ij} \cdot x^i \cdot y^j$  (summation of  $C_{ij} \cdot x^i \cdot y^j$ ) is over i and j where  $C_{ij}$  is the ith, jth free-form coefficient.

Rotationally symmetric aspheric surfaces, which are further restricted surfaces among free-form surfaces and easier to produce, are defined by the following rotationally symmetric aspheric equation:

$$Z = [(C_1 \cdot Y^2) / \{1 + (1 - K \cdot C_1^2 \cdot Y^2)^{1/2}\}] + \sum A_n \cdot Y^n \quad \dots \text{Equation (B)}$$

where

Z is the length of a line drawn from a point on the aspheric lens surface at a

distance Y from the optical axis to the tangential plane of the aspheric surface vertex,  
 $C_1$  is the curvature ( $= 1 / \text{the radius of curvature, } R$ ) of the aspheric lens surface near the  
 optical axis,

Y is the distance from the optical axis,

5 K is the eccentricity, and

$\sum A_n \cdot Y^n$  (summation of  $A_n \cdot Y^n$ ) is over n where  $A_n$  is the nth aspheric coefficient.

Optical systems are known that use prisms with free-form surfaces, for example, in head-  
 mounted displays in which the viewer's eyes are situated at the exit pupil(s) outside the prism.  
 However, with this configuration, the viewer observes the virtual images of images displayed on  
 10 the image display element. In contrast, the present invention has a structure in which images on  
 the image display element are formed on a screen that is close to the projection optical system.

The preferred embodiment, described in general terms above, will now be described in  
 more detail. The projection optical system of this specific embodiment and the projection-type  
 display device using it includes the structure described previously with regard to Fig. 1 and is  
 15 further constructed as described below with regard to Fig. 1. In this specific embodiment,  
 surfaces 2 and 10 are mirrored reflective surfaces so that they operate to reflect light even if the  
 incident light is not incident at an angle equal to or larger than the critical angle. The mirrored  
 surfaces 2 and 10 are also internally reflecting surfaces, as herein defined, because they reflect  
 light internally of the prisms even though reflection is not based on the angle of incidence of the  
 20 light being greater than the critical angle so as to provide total internal reflection. Additionally,  
 as shown in Fig. 1, reflecting surface 9 of the first prism 21 is on a common prism surface with  
 the incident light refracting surface 11 and reflecting surfaces 3 and 5 are on a common prism  
 surface with exit light refracting surface 1.

The incident light refracting surface 11, exit light refracting surface 1, and reflecting  
 25 surfaces 2, 3, 4, 5, 9, and 10 are free-form surfaces defined by the free-form Equation (A) above,  
 where K is equal to unity and  $A_n$  is equal to zero for all n, related basically to spherical surfaces.

Table 1 below lists the surface number #, in order from the object (OBJ), which is screen

34, the radius of curvature  $R$  of each surface near the optical axis, the on-axis surface spacing  $D$  between surfaces, as well as the refractive index  $N_e$  and the Abbe number  $\nu_e$  (both at the e-line of 546.1 nm) of each surface of the specific embodiment being described. The values are based on a normalized on-axis focal length of one. All distances in the Tables that follow and referenced in the discussions that follow are without units because their values are relative to a normalized focal length of unity. In Table 1, the image (IMG) is the display surface of the liquid crystal display panel 33 that is an image display element. The surfaces are numbered, as shown in Fig. 1, in order from OBJ to IMG in the direction opposite to the direction that light travels through the projection-type image display apparatus, with the surface 7 being the diaphragm surface.

TABLE 1

#	$R$	$D$	$N_e$	$\nu_e$
OBJ	$\infty$	0.553		
1*	2.015	0.116	1.53333	55.5
2*	0.416	-0.116	1.53333	55.5
3*	2.015	0.176	1.53333	55.5
4*	0.695	-0.158	1.53333	55.5
5*	-2.319	0.068	1.53333	55.5
6	$\infty$	0.014		
7	$\infty$	0.020		
8	$\infty$	0.096	1.53333	55.5
9*	-3.616	0.044	1.53333	55.5
10*	1.532	-0.044	1.53333	55.5
11*	-3.616	0.368		
IMG	$\infty$			

The surfaces with a \* to the right of the surface number in Table 1 are of free-form shape, and the free-form shape is expressed by Equation (A) above. In this specific embodiment, as shown in Table 1, the distance  $L1$  between the exit light refracting surface 1 of the second internally reflecting prism 22 and the screen 34 is 0.553 and the distance  $L2$  between the incident light refracting surface 11 of the first internally reflecting prism 21 and the image display element 33 is 0.368, and Condition (1) that  $L1 / L2 < 20$  is satisfied. In fact, as shown in Table 1,  $L1$  and  $L2$  are of the same order of magnitude, with  $L1$  being less than twice  $L2$ .

Additionally, the diaphragm 7 is positioned so that light rays from a point on the optical axis of the image display apparatus 33 are substantially parallel to one another as they pass

through the diaphragm 7 so that diaphragm 7 operates as an aperture stop. In fact, it operates as what is herein defined as an ideal aperture stop in terms of the rays being substantially parallel rather than slightly convergent or slightly divergent at the diaphragm. The diaphragm of the present invention operates as an ideal aperture stop for finitely separated optical conjugates of the image display apparatus and the screen without any additional converging optics but cannot operate as an ideal aperture stop with an infinitely distant conjugate, unlike prior art projection optical systems that are designed for imaging objects from infinity or providing an image at infinity, for example, an image that is further processed by converging lenses. That is, a diaphragm of a projection optical system of the present invention can operate as an ideal aperture stop only for finitely separated optical conjugates and does so in image projection display devices of the present invention. The proximity of the possible conjugates prevents the diaphragm of the present invention from operating as an ideal aperture stop with an infinitely distant conjugate.

Table 2 below shows the tilts and displacements of the numbered surfaces of Table 1 above. In the specific embodiment being described, displacements occur only in the y direction, denoted in Table 2 under the heading “Y,” while no displacements occur in the x and z directions, as shown in Fig. 1, denoted by the headings “X” and “Z,” respectively. Similarly, in the specific embodiment being described, tilts in degrees, defined by rotation about the center axes of the surfaces, occur only about the y axis, as shown in Fig. 1, are denoted in Table 2 under the heading “ $\alpha$ ” with the convention that anticlockwise rotations about the y axis are positive, and no tilts occur about the x and z axes denoted in Table 2 under the headings “ $\beta$ ” and “ $\gamma$ ” respectively.

TABLE 2

	#	X	Y	Z	$\alpha$	$\beta$	$\gamma$
5	1	0.0000	-0.0096	0.0000	-0.525	0.0000	0.0000
	2	0.0000	-0.0004	0.0000	19.809	0.0000	0.0000
	3	0.0000	-0.0096	0.0000	-0.525	0.0000	0.0000
	4	0.0000	-0.0179	0.0000	-1.206	0.0000	0.0000
	5	0.0000	-0.0254	0.0000	4.808	0.0000	0.0000
10	6	0.0000	-0.0277	0.0000	-44.269	0.0000	0.0000
	7	0.0000	-0.0286	0.0000	-44.269	0.0000	0.0000
	8	0.0000	-0.0295	0.0000	-44.269	0.0000	0.0000
	9	0.0000	-0.0406	0.0000	8.988	0.0000	0.0000
	10	0.0000	-0.0505	0.0000	36.169	0.0000	0.0000
	11	0.0000	-0.0406	0.0000	8.988	0.0000	0.0000

Table 3 below lists the values of the constants  $C_{ij}$  used in Equation (A) above for each of the free-form surfaces indicated in Table 1. An “E” in the data indicates that the number following the “E” is the exponent to the base 10. For example, “1.0E-02” represents the number  $1.0 \times 10^{-2}$ .

TABLE 3

	#	$C_{10}$	$C_{01}$	$C_{20}$	$C_{11}$	$C_{02}$	$C_{30}$	$C_{21}$
20	1	0.000	-3.185	1.121	0.000	1.608E-1	0.000	4.718E-2
	2	0.000	-2.401	7.088E-1	0.000	9.753E-1	0.000	2.931E-2
	3	0.000	-3.185	1.121	0.000	1.608E-1	0.000	4.718E-2
	4	0.000	-3.474	2.935	0.000	-4.314E-1	0.000	2.892E-1
	5	0.000	1.538	1.548	0.000	4.973E-1	0.000	3.883E-2
25	9	0.000	3.868	1.119	0.000	2.849E-1	0.000	5.846E-2
	10	0.000	2.744	6.457E-1	0.000	-3.186E-1	0.000	1.092E-2
	11	0.000	3.868	1.119	0.000	2.849E-1	0.000	5.846E-2
	#	$C_{12}$	$C_{03}$	$C_{40}$	$C_{31}$	$C_{22}$	$C_{13}$	$C_{04}$
30	1	0.000	7.114E-3	-2.415E-3	0.000	-2.093E-3	0.000	-6.658E-4
	2	0.000	-9.293E-3	-9.353E-3	0.000	-2.123E-2	0.000	-6.079E-3
	3	0.000	7.114E-3	-2.415E-3	0.000	-2.093E-3	0.000	-6.658E-4
	4	0.000	-1.695E-2	2.314E-2	0.000	5.100E-3	0.000	2.397E-4
	5	0.000	-4.114E-3	6.466E-4	0.000	-9.190E-5	0.000	3.170E-4
35	9	0.000	-1.057E-2	-1.298E-3	0.000	3.743E-4	0.000	7.805E-4
	10	0.000	1.067E-2	7.488E-5	0.000	7.200E-5	0.000	4.855E-5
	11	0.000	-1.057E-2	-1.298E-3	0.000	3.743E-4	0.000	7.805E-4

TABLE 3 (Continued)

	#	$C_{50}$	$C_{41}$	$C_{32}$	$C_{23}$	$C_{14}$	$C_{05}$	$C_{60}$
5	1	0.000	2.887E-5	0.000	5.152E-6	0.000	1.979E-6	9.603E-8
	2	0.000	3.652E-5	0.000	-1.936E-5	0.000	6.452E-6	-1.576E-9
	3	0.000	2.887E-5	0.000	5.152E-6	0.000	1.979E-6	9.603E-8
	4	0.000	1.557E-5	0.000	3.606E-5	0.000	7.522E-6	2.667E-10
	5	0.000	-8.949E-6	0.000	-7.706E-6	0.000	1.317E-6	5.067E-8
10	9	0.000	-9.534E-5	0.000	-1.546E-5	0.000	-4.349E-8	-1.229E-10
	10	0.000	-9.329E-6	0.000	-3.298E-7	0.000	0.000	-3.970E-10
	11	0.000	-9.534E-5	0.000	-1.546E-5	0.000	-4.349E-8	-1.229E-10
	#	$C_{51}$	$C_{42}$	$C_{33}$	$C_{24}$	$C_{15}$	$C_{06}$	$C_{70}$
15	1	0.000	2.129E-8	0.000	3.202E-8	0.000	0.000	0.000
	2	0.000	1.689E-10	0.000	2.847E-10	0.000	8.688E-10	0.000
	3	0.000	2.129E-8	0.000	3.202E-8	0.000	0.000	0.000
	4	0.000	6.277E-10	0.000	6.766E-10	0.000	0.000	0.000
	5	0.000	-6.910E-10	0.000	-9.752E-9	0.000	-9.890E-8	0.000
20	9	0.000	-1.870E-8	0.000	2.222E-8	0.000	-3.412E-7	0.000
	10	0.000	2.068E-7	0.000	0.000	0.000	0.000	0.000
	11	0.000	-1.870E-8	0.000	2.222E-8	0.000	-3.412E-7	0.000
	#	$C_{61}$	$C_{52}$	$C_{43}$	$C_{34}$	$C_{25}$	$C_{16}$	$C_{07}$
25	1	1.138E-7	0.000	3.232E-9	0.000	0.000	0.000	0.000
	2	4.314E-9	0.000	4.382E-10	0.000	-2.593E-10	0.000	2.007E-9
	3	1.138E-7	0.000	3.232E-9	0.000	0.000	0.000	0.000
	4	7.975E-10	0.000	2.826E-9	0.000	-5.092E-9	0.000	0.000
	5	5.142E-8	0.000	-1.051E-8	0.000	-9.450E-9	0.000	-8.044E-8
	9	-1.727E-8	0.000	-1.599E-7	0.000	0.000	0.000	0.000
	10	2.993E-8	0.000	0.000	0.000	0.000	0.000	0.000
	11	-1.727E-8	0.000	-1.599E-7	0.000	0.000	0.000	0.000

As shown in Table 3, the constants  $C_{ij}$  of the free-form surfaces are all zero where  $i$  is an odd number. Thus, the free-form surfaces include only one surface parallel to the  $y$ - $z$  plane. In this way, plane symmetrical free-form surfaces having only one plane of symmetry can be used to satisfactorily correct aberrations caused by the tilts and displacements of the surfaces.

Fig. 2 shows graphs of transverse aberrations of the projection optical system of this specific embodiment of the present invention. The numerals in parenthesis above each row of graphs indicate the  $(X, Y)$  coordinates of the image display element for that row, based on the focal length of the projection optical system being normalized to one. In each row, the graph on

the left shows the transverse aberration in the y direction and the graph on the right shows the transverse aberration in the x direction. As shown in Fig. 2, the projection optical system of this specific embodiment has the transverse aberrations favorably corrected.

The projection optical system of the present invention does not form an intermediate image of the image display element between the exit light refracting surface of the internally reflecting prism closest to said screen and the incident light refracting surface of the internally reflecting prism closest to said image display element. Additionally, the projection optical system of the present invention can operate with finitely separated conjugates without any additional converging optics.

The invention being thus described, it will be obvious that the same may be varied in many ways. For example, the internally reflecting prisms may combine reflecting surfaces having optical power and reflecting surfaces not having an optical power, and the number of reflecting surfaces may be varied. The contours, radii of curvature, displacements in all directions, and tilts about all axes of all of the reflecting surfaces and incident light and exit light refracting surfaces may be varied. The projection optical system may include more than two prisms that include incident light refracting surfaces, reflecting surfaces, and exit light refracting surfaces, including prisms without internally reflecting surfaces, or the projection optical system may include only a single prism that provides sufficient reflecting surfaces that may or may not include an interior diaphragm of the type that may easily be placed between plural prisms. Even when plural prisms are used, which allows easy placement of the diaphragm between the prisms, including prisms having internally reflecting surfaces, as appropriate and desired, the diaphragm may be omitted even though it is useful for eliminating stray light. Of course, increasing the number of prisms generally, and increasing the number of incident light and exit light refracting surfaces and reflecting surfaces provides more degrees of freedom in the design, especially with free-form surface contours, that assist in the correction of aberrations. Additionally, the image display element of a projection-type image display apparatus according to the present invention can be, for example, a transmissive or reflective liquid crystal or a DMD image display element. Furthermore, mirrors and lenses for turning the light can be appropriately provided in the projection optical system according to the present invention and the projection-type image

display apparatus using it. Such variations are not to be regarded as a departure from the spirit and scope of the invention. Rather, the scope of the invention shall be defined as set forth in the following claims and their legal equivalents. All such modifications as would be obvious to one skilled in the art are intended to be included within the scope of the following claims.